Precision Potentiometric Output Ranges: 0-10 to 0-250 inches Industrial Grade • High Cycle Applications

CE

Specification Summary:

GENERAL

Full Stroke Range Options	0-10 to 0-250 inches
Output Signal Options	voltage divider (potentiometer)
Accuracy ± 0.75% to	±0.18% full stroke <i>see ordering information</i>
Repeatability	see ordering information
Resolution	essentially infinite
Measuring Cable Options	stainless steel or thermoplastic
Enclosure Material	hard anodized aluminum
Sensor	. plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Measuring Cable Velocity	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	5 lbs. max.

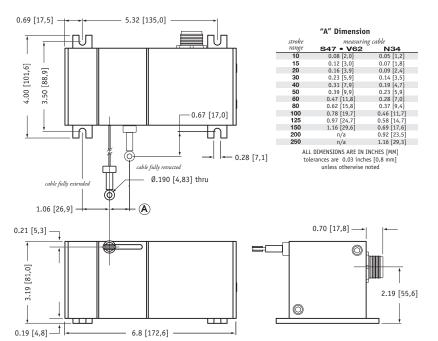
ELECTRICAL

Input Resistance Options
Power Rating, Wattsee ordering information
Recommended Maximum Input Voltagesee ordering information
Output Signal Change Over Full Stroke Range

ENVIRONMENTAL

Enclosure	NEMA 4/6, IP 65/67
Operating Temperature	-40° to 200°F (-40° to 90°C)
Vibration up to	10 G's to 2000 Hz maximum

Outline Drawing



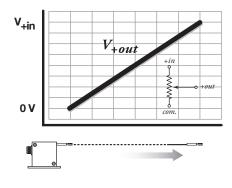
PT5A



The PT5A potentiometric cable-extension transducer uses a unique thermoplastic cable that has virtually an infinite fatigue life. This cable, known as V62, has properties that are superior for high cycle and rugged applications.

Like Celesco's other transducers, the PT5A installs in minutes, functions properly without perfectly parallel alignment, and fits easily into small areas. The PT5A offers additional installation flexibility since its cable exit can be rotated relative to the mounting surface, providing four different cable exit orientations.

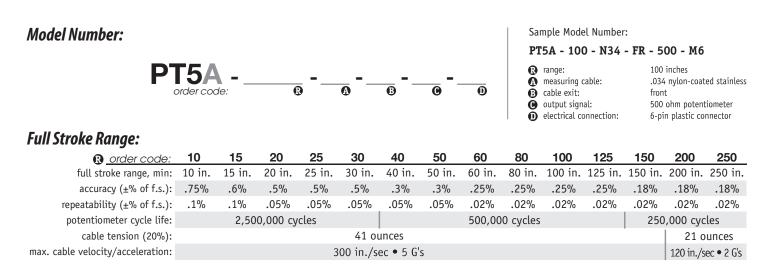
Output Signal



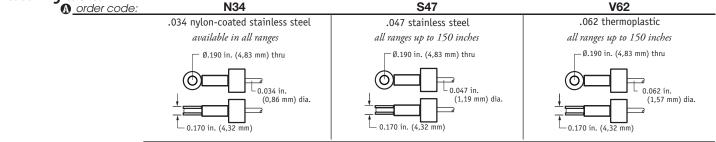
Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

PT5A • Cable-Extension Transducer: Precision Potentiometric Output

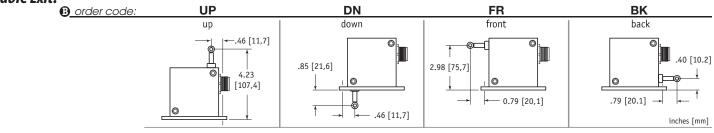
Ordering Information:



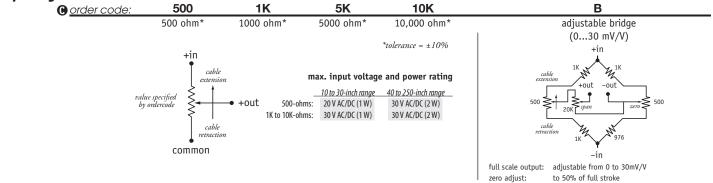
Measuring Cable:



Cable Exit:



Output Signals:



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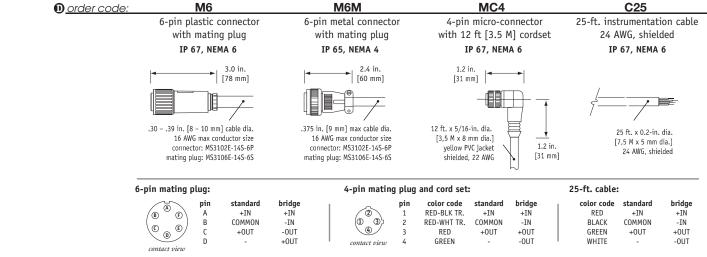
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PT5A • Cable-Extension Transducer: Precision Potentiometric Output

Ordering Information (cont.)

Electrical Connection:



0/4...20 mA Output Ranges: 0-10 to 0-250 inches Industrial Grade

CE

Specification Summary:

GENERAL

Full Stroke Range Options	0-10 to 0-250 inches
Output Signal Options	
Accuracy ±	= 0.75% to ±0.18% full stroke <i>see ordering information</i>
Repeatability	see ordering information
	essentially infinite
	stainless steel or thermoplastic
	hard anodized aluminum
	plastic-hybrid precision potentiometer
	see ordering information
Maximum Measuring Cable Velocity	see ordering information
	see ordering information
Weight	

ELECTRICAL

Input Voltage	see ordering information
Input Current	
Maximum Loop Resistance (Load)	(loop supply voltage – 8)/0.020
Circuit Protection	
Impedance	100 M ohms @ 100 VDC, min.
Output Signal Adjustment	
Zero Adjustment from fact	ory set zero to 50% of full stroke range
Span Adjustment	to 50% of factory set span

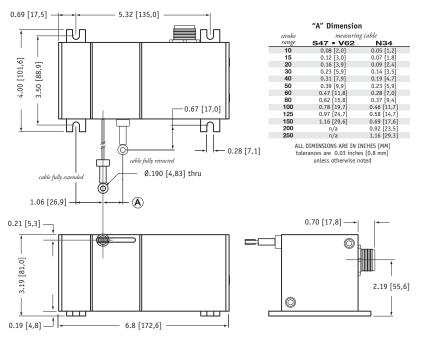
ENVIRONMENTAL

Enclosure	NEMA 4/6, IP 65/67
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibrationup	to 10 G's to 2000 Hz maximum

EMC COMPLIANCE PER DIRECTIVE 89/336/EEC

Emission / Immunity..... EN50081-2 / EN50082-2

Outline Drawing



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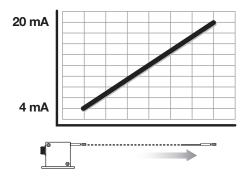
PT5MA



The PT5MA potentiometric cable-extension transducer uses a unique thermoplastic cable that has virtually an infinite fatigue life. This cable, known as V62, has properties that are superior for high cycle and rugged applications.

Like Celesco's other transducers, the PT5MA installs in minutes, functions properly without perfectly parallel alignment, and fits easily into small areas. The PT5MA offers additional installation flexibility since its cable exit can be rotated relative to the mounting surface, providing four different cable exit orientations.

Output Signal



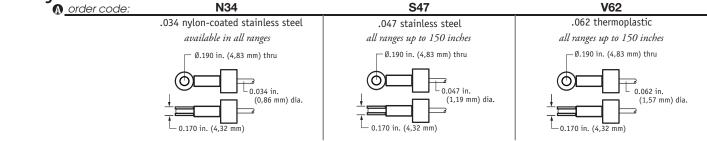
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PT5MA • Cable-Extension Transducer: 0/4...20 mA Output Signal

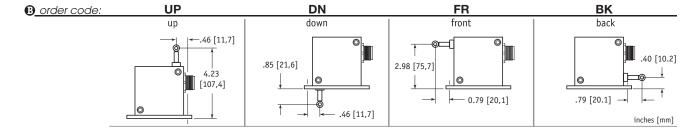
Ordering Information:

Model Number:										ple Model 5 MA - 1		4 - FR -	420E -	M6
PT5MA								Image: 100 inches Image: .034 nylon-coated stainles Image: .034 nylon-coated stainles Image: front Image: front Image: 420 mA Image: 6-pin plastic connector						
Full Stroke Range:														
R <u>order code:</u>	10	15	20	25	30	40	50	60	80	100	125	150	200	250
full stroke range, min:	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	80 in.	100 in.	125 in.	150 in.	200 in.	250 in.
accuracy (±% of f.s.):	.75%	.6%	.5%	.5%	.5%	.3%	.3%	.25%	.25%	.25%	.25%	.18%	.18%	.18%
repeatability (±% of f.s.):	.1%	.1%	.05%	.05%	.05%	.05%	.05%	.02%	.02%	.02%	.02%	.02%	.02%	.02%
potentiometer cycle life:		2,50	0,000 cy	cles				500,00	0 cycles			250	,000 cyc	les
cable tension (20%):		41 ounces									21 0	unces		
max. cable velocity/acceleration:				3	00 in./s	ec • 5 G'	S						120 in./s	ec • 2 G's

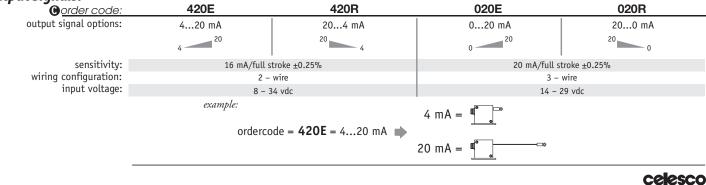
Measuring Cable: <u>• order code:</u>



Cable Exit:



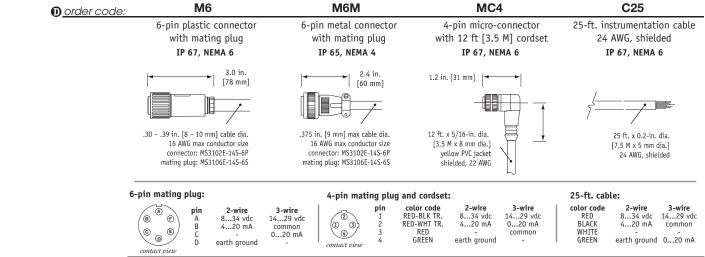
Output Signals:



PT5MA • Cable-Extension Transducer: 0/4...20 mA Output Signal

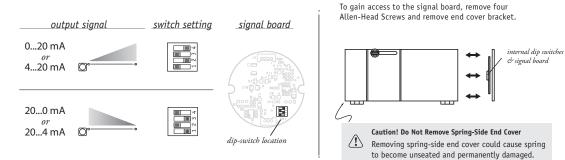
Ordering Information (cont.)

Electrical Connection:



Output Signal Selection:

The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.



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version: 7.0 last updated: May 21, 2013

0...5, 0...10, −5...+5, −10...+10 VDC Output Options Ranges: 0-10 to 0-250 inches Industrial Grade • High Cycle Applications C∈

Specification Summary:

GENERAL

	0-10 to 0-250 inches 05, 010, -5+5, -10+10 VDC
Accuracy ± 0.75%	to ±0.18% full stroke <i>see ordering information</i>
	see ordering information
	essentially infinite
	stainless steel or thermoplastic
	hard anodized aluminum
	plastic-hybrid precision potentiometer
	see ordering information
Maximum Measuring Cable Velocity	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	5 lbs. max.

ELECTRICAL

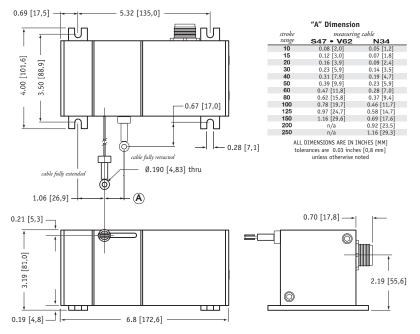
Input	14.5-40 VDC (10.5-40 VDC for 05 and -5+5 volt output)
Input Current	
Output Impedence	
Maximum Load	
Zero and Span Adjustm	entsee ordering information

ENVIRONMENTAL

Enclosure	NEMA 4/6, IP 65/67
Operating Temperature	40° to 200°F (-40° to 90°C)
Vibration up	o to 10 G's to 2000 Hz maximum

EMC COMPLIENCE PER DIRECTIVE 89/336/EEC

Emission/Immunity.....EN50081-2 / EN50082-2



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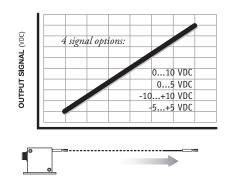
PT5DC



The PT5DC cable-extension transducer uses a unique thermoplastic cable that has virtually an infinite fatigue life. This cable, known as V62, has properties that are superior for high cycle and rugged applications.

Like Celesco's other transducers, the PT5DC installs in minutes, functions properly without perfectly parallel alignment, and fits easily into small areas. The PT5DC offers additional installation flexibility since its cable exit can be rotated relative to the mounting surface, providing four different cable exit orientations.

Output Signal

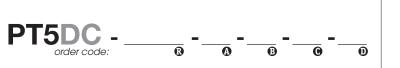


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PT5DC • Cable-Extension Transducer: 0...10 • -10...+10 VDC Output Signal Options

Ordering Information:

Model Number:



Sample Model Number:

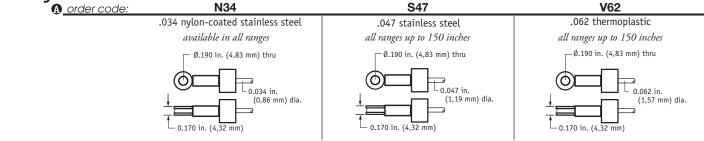
R A	range: measuring cable:	100 inches .034 nylon-coated stainless
B	cable exit:	front
Õ	output signal:	010 vdc
Ó	electrical connection:	6-pin plastic connector

PT5DC - 100 - N34 - FR - Z10 - M6

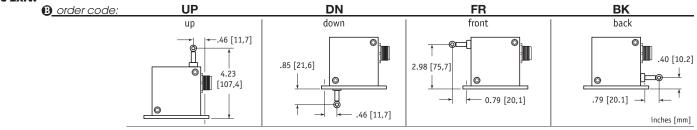
Full Stroke Ranae:

i wii bu viie iiwiigei														
Order code: Order	10	15	20	25	30	40	50	60	80	100	125	150	200	250
full stroke range, min:	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	80 in.	100 in.	125 in.	150 in.	200 in.	250 in.
accuracy (±% of f.s.):	.75%	.6%	.5%	.5%	.5%	.3%	.3%	.25%	.25%	.25%	.25%	.18%	.18%	.18%
repeatability (±% of f.s.):	.1%	.1%	.05%	.05%	.05%	.05%	.05%	.02%	.02%	.02%	.02%	.02%	.02%	.02%
potentiometer cycle life:		2,50	0,000 cy	cles		500,000 cycles						250,000 cycles		
cable tension (20%):		41 ounces										21 o	unces	
max. cable velocity/acceleration:	300 in./sec • 5 G's										120 in./s	ec • 2 G's		

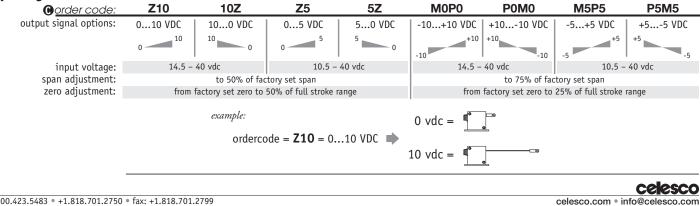
Measuring Cable:



Cable Exit:



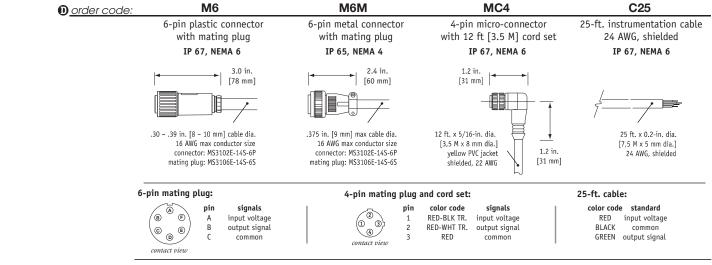
Output Signals:



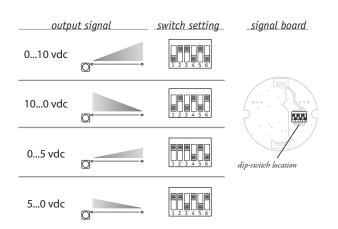
PT5DC • Cable-Extension Transducer: 0...10 • -10...+10 VDC Output Signal Options

Ordering Information (cont.)

Electrical Connection:



Output Signal Selection (does not apply to -5...+5 & -10...+10 vdc options)



The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.

Removing spring-side end cover could cause spring to become unseated and permanently damaged.

version: 4.0 last updated: May 28, 2008

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Incremental Encoder Output Ranges: 0-50 to 0-250 inches Industrial Grade • High Cycle Applications

Specification Summary:

GENERAL

Full Stroke Range Options	0-50 to 0-250 inches
Output Signal Options	incremental encoder (quadrature)
Accuracy	see ordering information
Repeatability	•••
Resolution	10 to 250 pulses per inch
Measuring Cable Options	stainless steel or thermoplastic
Enclosure Material.	hard anodized aluminum
Sensor	optical encoder
Maximum Measuring Cable Velocity	see ordering information
Maximum Retraction Acceleration	
Weight	
-	

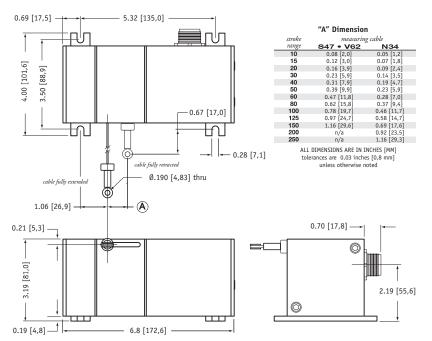
ELECTRICAL

Input Voltagesee	ordering information
Input Currentsee	ordering information

ENVIRONMENTAL

Enclosure	NEMA 4/6, IP 65/67
Operating Temperature	0° to 160°F (-17° to 71°C)
Vibration	up to 10 G's to 2000 Hz maximum

Outline Drawing



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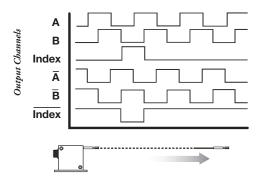


The PT5E encoder-based cable-extension transducer offers a unique thermoplastic cable that has virtually an infinite fatigue life. This cable, known as V62, has properties that are superior for high cycle and rugged applications.

Like Celesco's other transducers, the PT5E installs in minutes, functions properly without perfectly parallel alignment, and fits easily into small areas. The PT5E offers additional installation flexibility since its cable exit can be rotated relative to the mounting surface, providing four different cable exit orientations.

Output Signal

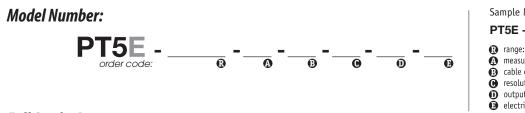
CE



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PT5E • Cable-Extension Transducer: Incremental Encoder Output

Ordering Information:



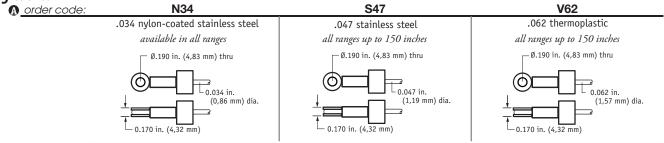
Sample Model Number:

PT5E - 100 - N34 - FR - 100 - AB-TTL - M6

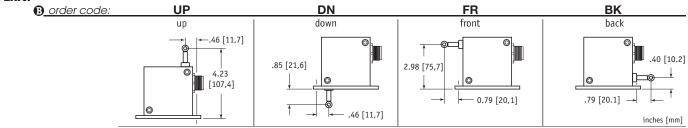
2:	100 inches
uring cable:	.034 nylon-coated stainless
e exit:	front
ution:	100±2 pulses per inch
ut signal:	TTL/CMOS compatible driver
rical connection:	6-pin plastic connector

						U U			-pili plastic collin	ector
Full Stroke Range: <u>order code:</u>	50	100	150	200	250	1250	2500	3750	5000	6250
full stroke range, min:	50 in.	100 in.	150 in.	200 in.	250 in.	1250 mm	2500 mm	3750 mm	5000 mm	6250 mm
\triangle accuracy (± % of f.s.):	.1	.07	.06	.05	.04	.1	.07	.06	.05	.04
repeatability (± % of f.s.):	.02	.01	.01	.01	.01	.02	.01	.01	.01	.01
cable tension (±20%):		41 ounces		21 0	unces		11,4 N		5,8	N
max. cable velocity • acceleration:	300 in./sec • 5 G's			120 in./s	ec • 2 G's	8 M/sec • 5 G's			3 M/sec	• 2 G's

Measuring Cable:



Cable Exit:



Resolution:

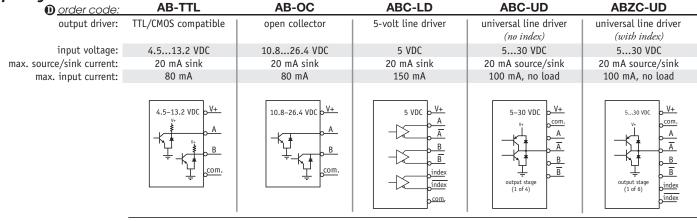
C order code:	10	100	200	250
resolution for english ranges:	10 ±0.2 pulses per inch	100 ±2 pulses per inch	200 ±4 pulses per inch	250 ±5 pulses per inch
3 5				
	F	-	10	10 5
C <u>order code:</u>	.5	5	10	12.5
resolution for metric ranges:	0.5 \pm 0.01 pulses per mm	5 ± 0.1 pulses per mm	10 ±0.2 pulses per mm	12.5 \pm 0.3 pulses per mm

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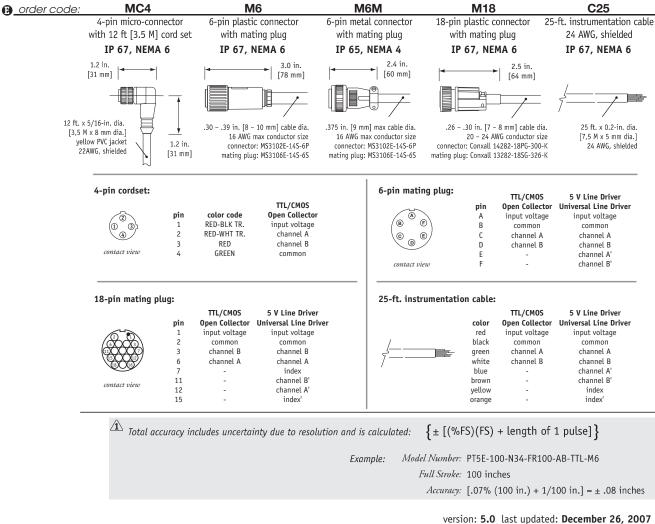
PT5E • Cable-Extension Transducer: Incremental Encoder Output

Ordering Information (cont.)

Output Signals:



Electrical Connection:



version. 5.0 tast updated. Detember 20, 2007

Position and Velocity Output Signals Ranges: 0-10 to 0-250 inches Industrial Grade • High Cycle Applications

Specification Summary:

GENERAL

Full Stroke Range Options0-10 to 0-250 inches

POSITION

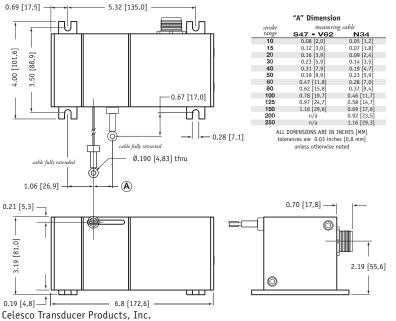
Output Signalvoltage divider (potentiometer)Accuracy $\pm 0.75\%$ to $\pm 0.18\%$ full stroke, see ordering informationRepeatabilitysee ordering informationResolutionsee ordering informationPotentiometer Cycle Lifeplastic-hybrid precision potentiometerPotentiometer Cycle Lifesee ordering informationInput Resistance Options500, 1K, 5K or 10K Ω , see ordering informationPower Rating, Wattssee ordering informationRecommended Maximum Input Voltagesee ordering informationOutput Signal Change Over Full Stroke Range94% ±4% of input voltage

VELOCITY

Output Signal	DC voltage
Linearity bet	ter than ±0.10% of output at any velocity
Repeatability	±0.10% of reading
Maximum Velocity · Retraction Acceleration	see ordering information
Sensor	
Input Voltage	none required
Output Voltage @ 100 inches per minute—var	ies slightly with measuring cable
N34 cable option	
S47 cable option	
V62 cable option	
Output Impedance	
Output Ripple (for velocity \geq 1.35 inches per se	econd)±3% rms

GENERAL

ENVIRONMENTAL



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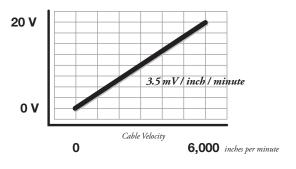
PT5AV



The PT5AV is a combination position and velocity transducer. A precision plastic-hybrid potentiometer provides accurate position feedback while a self-generating DC tachometer provides a velocity signal that is proportional to the speed of the traveling measuring cable.

Like Celesco's other transducers, the PT5AV installs in minutes, functions properly without perfectly parallel alignment, and fits easily into small areas. The PT5AV also has an optional unique thermoplastic measuring cable that has virtually an infinite fatigue life for high-cycle applications.

Output Signal



PT5AV • Cable-Extension Transducer: Position and Velocity Output Signals

Ordering Information:

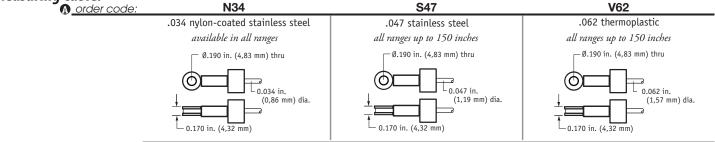
Model Number: Sample Model Number: PT5AV - _____ ______ order code: Image: Image:<

P	T5AV - 100 - N34 - I	FR - 500 - M6
ß	range:	100 inches
0	measuring cable:	.034 nylon-coated stainless
₿	cable exit:	front
O	output signal:	500 ohm potentiometer
Ð	electrical connection:	6-pin plastic connector

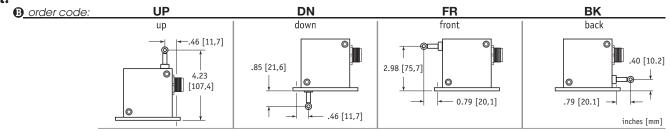
Full Stroke Range:

i un scione nungei														
R <u>order code:</u>	10	15	20	25	30	40	50	60	80	100	125	150	200	250
full stroke range, min:	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	80 in.	100 in.	125 in.	150 in.	200 in.	250 in.
accuracy (±% of f.s.):	.75%	.6%	.5%	.5%	.5%	.3%	.3%	.25%	.25%	.25%	.25%	.18%	.18%	.18%
repeatability (±% of f.s.):	.1%	.1%	.05%	.05%	.05%	.05%	.05%	.02%	.02%	.02%	.02%	.02%	.02%	.02%
potentiometer cycle life:		2,500,000 cycles				500,000 cycles					250,000 cycles			
cable tension (20%):		41 ounces						21 0	unces					
max. cable velocity/acceleration:				3	00 in./s	ec • 5 G'	s						120 in./s	ec • 2 G's

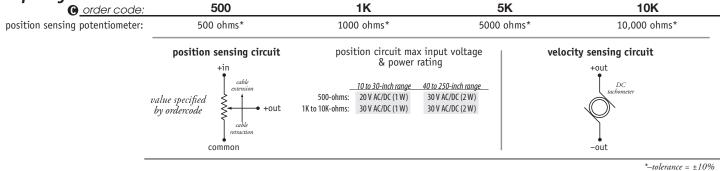
Measuring Cable:



Cable Exit:



Output Signals:



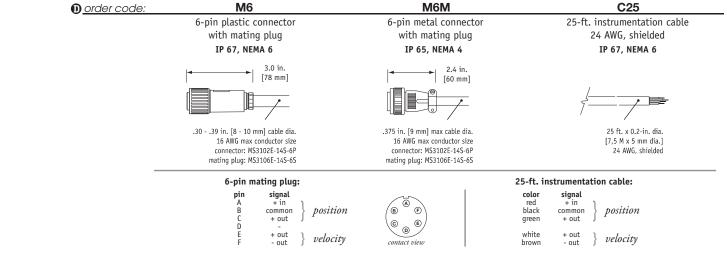
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PT5AV • Cable-Extension Transducer: Position and Velocity Output Signals

Ordering Information (cont.)

Electrical Connection:



PT5CN CANbus • SAE J1939 Output Signal

Absolute Linear Position to 250 inches (6350 mm) Hard Anodized Aluminum Enclosure High Cycle Applications IP67 • NEMA 6 Protection

GENERAL

Full Stroke Ranges	0-10 to 0-250 inches
Electrical Interface	CANbus SAE J1939
Protocol	Proprietary B
Accuracy	\pm 0.25% to \pm 0.10% full stroke
Repeatability	\pm 0.02% full stroke
Resolution	\pm 0.003% full stroke
Measuring Cable	stainless steel or thermoplastic
Enclosure Material	hard anodized aluminum
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight	5 lbs. max.

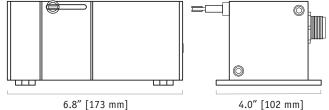
ELECTRICAL

Input Voltage	7 - 18 VDC
Input Current	60 mA max.
Baud Rate	125K, 250K, or 500K via DIP switches
Update Rate	10 ms. (20 ms. available– <i>contact factory</i>)

ENVIRONMENTAL

Environmental Suitability	NEMA 4/6, IP 65/67
Operating Temperature	-40° to 185°F (-40° to 85°C)
Vibration	up to 10 g to 2000 Hz maximum





The PT5CN cable extension position transducer communicates linear position via the CANbus SAE J1939 interface providing a precision position feedback to your PLC. The PT5DN is offered in full stroke ranges up to 250 inches and a thermoplastic measuring cable for high cycle and rugged applications.

Because the PT5CN uses a potentiometer as it's sensing element, the position signal is "absolute" and does not have to be reset to a "home" position upon startup.

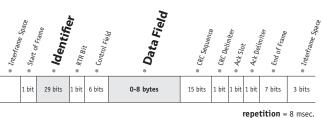
Output Signal:



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measurement

I/O Format and Settings



repetition = 8 msec.

Current % of

Measurement

Range

B₀

B₁

Identifier

er –	Mess	age Pr	iority		ure se				939 Reference Proprietary B				Data Field Type*			Not Used Node ID**													
Example –	1	0	0	0	0	1	1	1	1	1	1	1	1	0	1	0	1	0	0	1	1	0	0	1	1	1	1	1	1
Identifier Bit No. –	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Hex Value –			()			I	F			I	-			5	5			3	3			3	3			I	F	

*Sensor field data can be factory set to customer specific value. **Customer defined, set via Dips 1-6. Bit values shown for example only, see Address Setting below.

Velocity Data

B₆

B₇

Data Field

 B_0 = LSB current % of measurement range byte B_1 = MSB current % of measurement range byte

B₂ = LSB current measurement count byte

 B_3^- = MSB current measurement count byte

B₇ B₆ B₅ B₄ B₃ B₂ B₁ B₀

Current Measurement Count

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable. The CMC is a 16-bit value that occupies bytes B_2 and B_3 of the data field. B_2 is the LSB (least significant byte) and B_3 is the MSB (most significant byte).

The **CMC** starts at **0x0000** with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at **0xFFFF**. This holds true for all ranges.

Converting CMC to Linear Measurement

To convert the current measurment count to inches or millimeters, simply divide the count by 65,535 (total counts over the range) and then multiply that value by the full stroke range:



Sample Conversion:

If the full stroke range is **30 inches** and the current position is **0x0FF2** (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inches

If the full stroke range is **625 mm** and the current position is **0x0FF2** (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 625 mm = 39 mm

B₇ B₆ B₅ B₄ B₃ B₂ B₁ B₀

Current % of Measurement Range

The Current % of Measurement Range is a 2-byte value that expresses the current linear position as a percentage of the entire full stroke range. Resolution is **.1** % of the full stroke measurement range.

This value starts at **0x0000** at the beginning of the stroke and ends at **0x03E8**.

Example:

 $\mathbf{B}_{\mathbf{4}} = \text{error flag}$

B₅ = error flag

B₆ = LSB velocity data byte

B7 = MSB velocity data byte

Hex	Decimal	Percent
0000	0000	0.0%
0001	0001	0.1%
0002	0002	0.2%
03E8	1000	100.0%



Error Flags

0x55 (yellow LED on controller board) indicates that the sensor has begun to travel beyond the calibrated range of the internal position potentiometer.

0xAA (red LED on controller board) indicates that the sensor has moved well beyond the calibrated range of the internal position potentiometer.

If either error flag occurs within the full stroke range of the sensor, the unit should be returned to the factory for repair and recalibration.

B₇ B₆ B₅ B₄ B₃ B₂ B₁ B₀

B₂

Current Measurement

Count

B₃

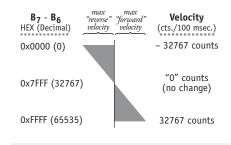
Velocity

Error Flags

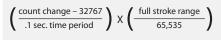
B₄

B₅

Data in bytes $\mathbf{B_7} - \mathbf{B_6}$ is the change in the **CMC** (current measurement count) over a 100 msec time period. This data can then be used to calculate velocity in a post processing operation.



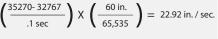
Velocity Calculation



Sample Calculations

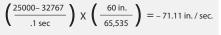
Cable Extension (positive direction):

B7-B6 = 0x89C6 (43462 Dec), full stroke = 60 in.



Cable Retraction (negative direction):

B7-B6 = 0x61A8 (25000 Dec), full stroke = 60 in.



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Setting the Address (Node ID) and Baud Rate

Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number $1 (= 2^0)$ and ending with switch number $6 (= 2^5)$.

DIP-1 (2 ⁰)	DIP-2 (2 ¹)	DIP-3 (2 ²)	DIP-4 (2 ³)	DIP-5 (2 ⁴)	DIP-6 (2 ⁵)	<i>address</i> (decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
1	1	1	1	1	1	63

Baud Rate

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

The baud rate can be set using switches **7** & **8** on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

DIP-8

0

0

1

1

12345678

baud rate

125k

250k

500k

125k

▲ = "0'

- "1"

DIP-7

0

1

1

CANBus Controller Board

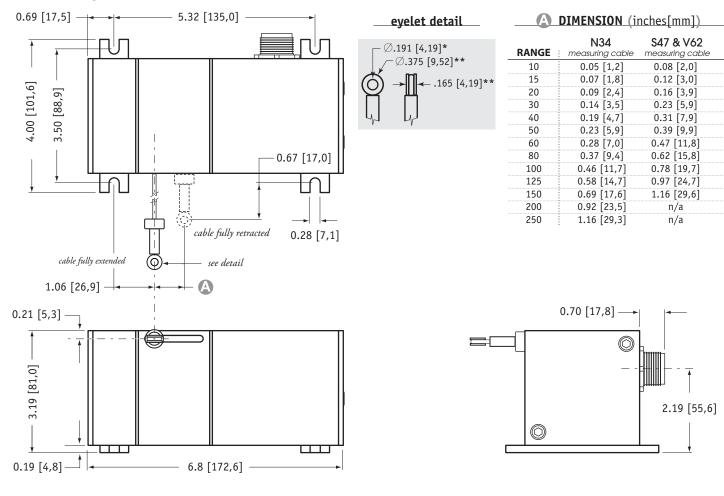


internal dip switches & controller board



removing spring-side end cover could cause spring to become unseated and permanently damaged.

Outline Drawing:



DIMENSIONS ARE IN INCHES [MM] tolerances are 0.03 IN. [0.5 MM] unless otherwise noted.

tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

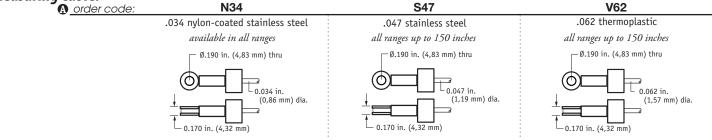
* tolerance = +.005 -.001 [+.13 -.03]

** tolerance = +.005 -.005 [+.13 -.13]

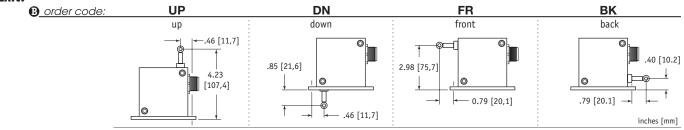
Ordering Information:

Model Number: Sample Model Number: PT5CN - 50 - S47 - FR - J - 500 - 32 - SC5 PT5CN -50 inches R range: .047 stainless steel measuring cable: A R Q G order code: B measuring cable exit: front CANbus SAE J1939 (interface: **D** baud rate: 500 k bits/sec. **Ö** node ID: 32 decimal electrical connection: 5-meter cordset with straight plug **Full Stroke Range:** 40 125 150 B order code: 10 15 20 25 30 50 60 80 100 200 250 full stroke range, min: 10 in. 15 in. 20 in. 25 in. 30 in. 40 in. 50 in. 60 in. 80 in. 100 in. 125 in. 150 in. 200 in. 250 in. .25% .5% .3% .3% .25% .25% .25% accuracy (±% of f.s.): .75% .6% .5% .5% .18% .18% .18% repeatability (±% of f.s.): .05% .05% .05% .05% .02% .02% .1% .1% .05% .02% .02% .02% .02% .02% potentiometer cycle life: 2,500,000 cycles 500,000 cycles 250,000 cycles cable tension (20%): 41 ounces 21 ounces max. cable velocity/acceleration: 300 in./sec • 5 g 120 in./sec • 2 q

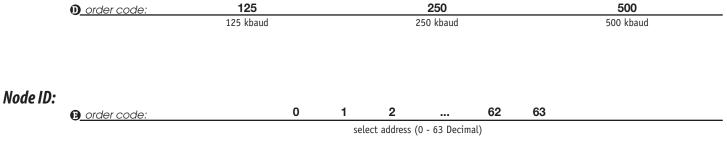
Measuring Cable:



Cable Exit:



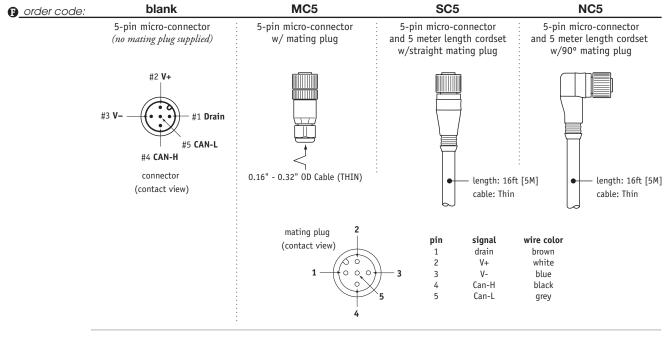
Baud Rate:



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Ordering Information (cont.):

Electrical Connection:



version: 3.0 last updated: March 28, 2014

DeviceNET[®] Ranges: 0-10 to 0-250 inches Industrial Grade

Specification Summary:

GENERAL

Full Stroke Ranges 0-10 to 0-250 incl Electrical Interface CANbus ISO 118	
ProtocolDeviceNET version	
Accuracy	oke
Repeatability ± 0.02% full stro	oke
Resolution± 0.003% full stro	oke
Measuring Cablestainless steel or thermoplas	
Enclosure Materialhard anodized aluminu	um
Sensor plastic-hybrid precision potentiome	eter
Potentiometer Cycle Lifesee ordering informat	tion
Maximum Retraction Acceleration see ordering informat	tion
Weight	iax.

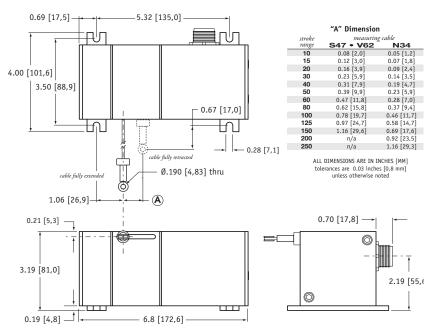
ELECTRICAL

Input Voltage	bus powered
Input Current	
Address Setting/Node ID	063 set via DIP switches <i>–default setting: 63</i>
Baud Rate	
EDS File	available @ http://www.celeso.com/download

ENVIRONMENTAL

Environmental Suitability	NEMA 4/6, IP 67
Operating Temperature	40° to 185°F (-40° to 85°C)
Vibrationup	to 10 G's to 2000 Hz maximum

Outline Drawing



Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

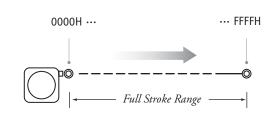
PT5DN



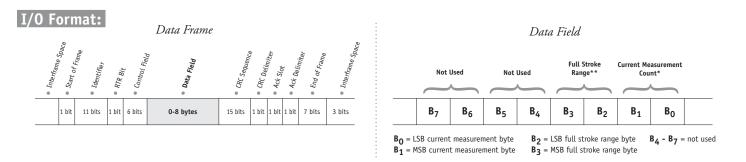
The PT5DN, using a high cycle plastic-hybrid potentiometer, communicates via DeviceNET protocol with programmable controllers in factories and harsh environments requiring linear position measurements in ranges up to 250".

As a member of Celesco's innovative family of NEMA 4 rated cable-extension transducers, the PT5DN installs in minutes by simply mounting it's body to a fixed surface and attaching it's cable to the movable object. Perfect parallel alignment not required.

Output Signal



PT5DN • Cable-Extension Transducer: DeviceNET®



*Current Measurement Count

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes (B_0 and B_1) of the data field. B_0 is the LSB (least significant byte) and B_1 is the MSB (most significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

**Full Stroke Range

The Full Stroke Range (FSR) is a 16-bit value in the data field that expresses the full range of the sensor in inches. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes $(B_2 \text{ and } B_3)$ of the data field.

 B_2 is the LSB (least significant byte) and B_3 is the MSB (most significant byte).

This value is expressed in inches.

Baud Rate

time of installation.

DIP-7

0

1

0

1

וווחחחח

Example:

Hex Value	Decimal Equivalent	Full Stroke Range
001E	30	30 inches

Converting CMC to Inches

If required, the CMC can easily be converted to a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\frac{CMC}{65,535} \right) X$$
 FSR

Example:

If the full stroke range is **30 inches** and the current position is **OFF2 Hex** (4082 Decimal) then,

$$\left(\frac{4082}{65,535} \right) X$$
 30.00 inches = 1.87 inches

Address Setting (Node ID), Baud Rate and Bus Termination Settings

The transmission baud rate may be either factory

preset at the time of order or set manually at the

The baud rate can be set using switches 7 & 8 on

baud rate

125k

250k

500k

125k

the 8-pole DIP switch found on the DeviceNET

controller board located inside the transducer.

DIP-8

0

0

1

1

= "0"

= "1"

Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number 1 (= 2⁰) and ending with switch number 6 (= 2⁵).

DIP-1 (2 ⁰)	DIP-2 (2 ¹)	DIP-3 (2 ²)	DIP-4 (2 ³)	DIP-5 (2 ⁴)	DIP-6 (2 ⁵)	<i>address</i> (decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
•••	•••					•••
1	1	1	1	1	1	63

 $\begin{array}{c} \mathbf{T} = \mathbf{0} \\ \mathbf{T} = \mathbf{$

DeviceNET Controller Board and DIP Switch Location



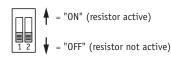
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Bus Termination

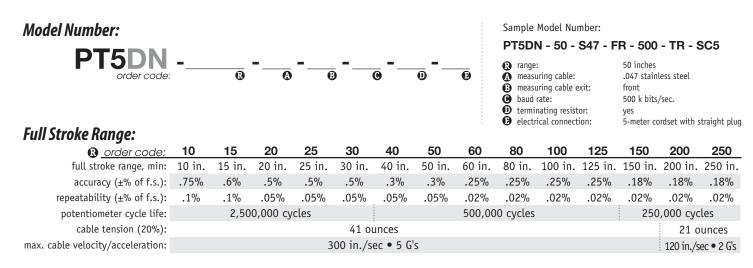
The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.

The bus termination resistor is activated setting switches **1** & **2** on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.

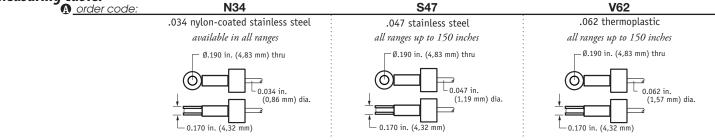


PT5DN • Cable-Extension Transducer: DeviceNET®

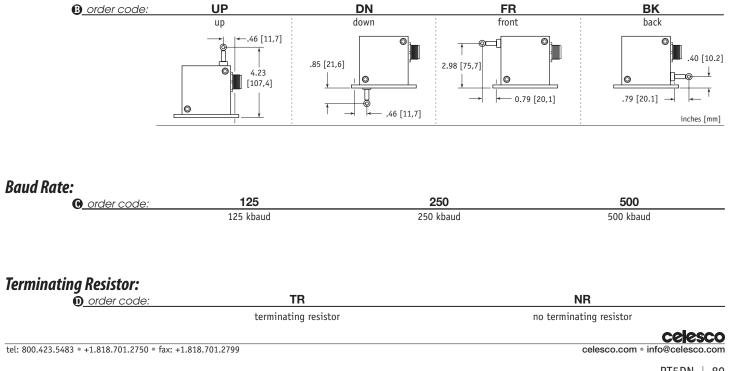
Ordering Information:



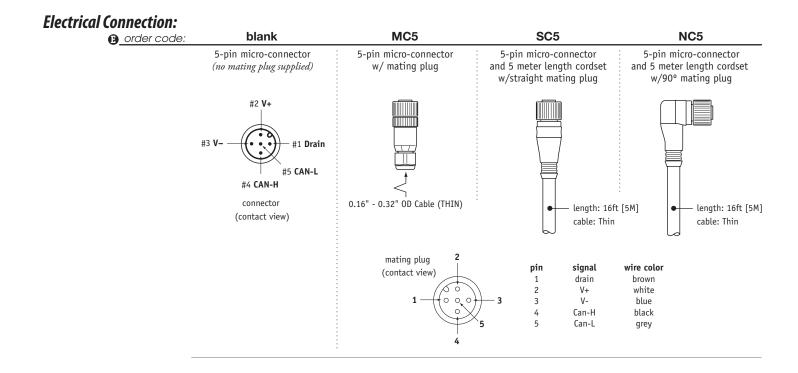
Measuring Cable:



Cable Exit:



Ordering Information (cont.)



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RS232 Data Communication Ranges: 0-10 to 0-250 inches Industrial Grade

Specification Summary:

GENERAL

	0-2 to 0-50 inches RS232
Format	Hex
Accuracy	$\dots \pm 0.75$ to 0.18% full stroke
	see ordering information
Resolution	± 0.003% full stroke
Measuring Cable	thermoplastic or stainless steel
Enclosure Material	hard-anodized aluminum
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Cable Velocity • Acceleration	see ordering information
Weight	

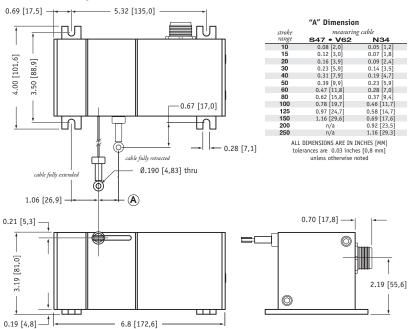
ELECTRICAL

Input Voltage	
Input Current	
Baud Rate	
Update Rate	

ENVIRONMENTAL

Environmental Suitability	NEMA 6, IP 67
Operating Temperature	-40° to 200°F (-40° to 90°C)
Vibration up to	10 G's to 2000 Hz maximum

Outline Drawing



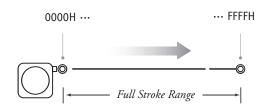
PT5232



The PT5232, delivers position feedback via RS232 serial communication to your data acquisition or controller system. The PT5232 sends a raw 16-bit position count from 0000 to FFFF (hex). Additionally this device can be set to continuously send data or send data only when polled.

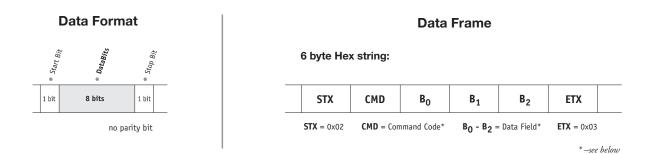
As the internal position sensing element is a precision potentiometer, this transducer maintains current accurate position even during power loss and does not need to be reset to a "home" position.

Output Signal



PT5232 • Cable Extension Position Transducer • RS232

I/O Format:



Important! All communications to/from the transducer are in HEX!

User Commands:

	Sensor Response							
Description	<cmd></cmd>	< B ₀ >	< B ₁ >	<b2></b2>	<cmd></cmd>	< B ₀ >	<b1></b1>	< ⁸ 2>
Get Sensor Info	0x05	0x00	0x00	0x00	0x05	version ⁽⁴⁾	date ⁽⁵⁾	date ⁽⁵⁾
Get Serial Number	0x15	0x00	0x00	0x00	0x15	serial number ⁽³⁾		
Start Continuous Data	0x25	0x00	0x00	0x00	0x25	0x00	0x00	0x00
Stop Continuous Data	0x35	0x00	0x00	0x00	0x35	0x00	0x00	0x00
Get Position Data	0x45	0x00	0x00	0x00	0x45	$CMC^{(1)}$	$CMC^{(1)}$	status ⁽²⁾

⁽¹⁾CMC - Current Measurement Count (Position)

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes $(B_0 \text{ and } B_1)$ of the data field. B_0 is the MSB (most significant byte) and B₁ is the LSB (least significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

(2)Status

The status byte is used as a flag to indicate the validity of the position signal that the internal electronics receives from the potentiometer.

Flags are as follows:

0x00 = GREEN, 0x55 = YELLOW, 0xAA = RED

A "green" flag shows everything OK. A "yellow" or "red" flag indicates that the sensor has either been extended beyond its range or that there is a problem with the potentiometer.

RS232 Controller Board and DIP Switch Location

(3)Serial Number

Each sensor has it's own unique serial number. This information can be retrieved by sending the sensor the "Get Serial Number" command.

The serial number is a 3 byte value from which ranges from 0 to 9999999 (decimal).

(4) Version

This is a single byte value (0-255 decimal) which indicates the currently installed firmware version of the sensor.

⁽⁵⁾Date

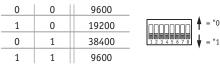
This is a 2 byte value showing the date of currently installed firmware. This value ranges from 01011 -12319 (decimal). Format is MMDDY. While the month and day are expressed as two digit numbers the year is expressed in a single digit only.

Example: 08054 = August 5, 2004

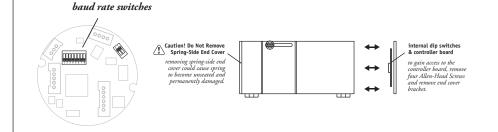
Baud Rate

The baud rate can be set using switches 7 & 8 on the 8-pole DIP switch found on the rs232 controller board located inside the transducer.

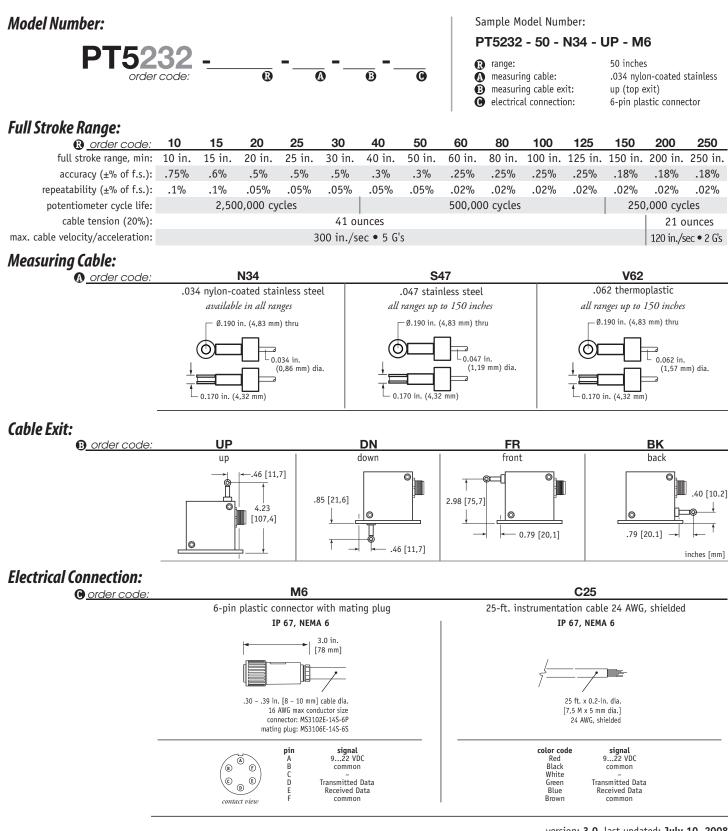
DIP-7 DIP-8 baud rate







Ordering Information:



version: 3.0 last updated: July 10, 2008

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PT5232 | 99

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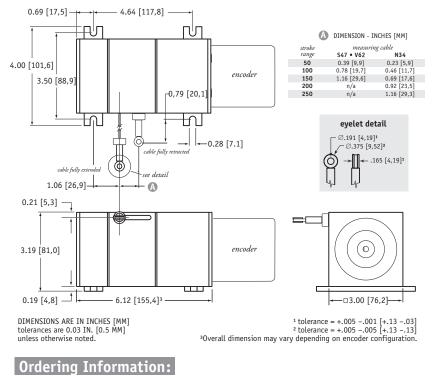
String Encoder

Mates To Virtually Any Encoder Ranges: 0-50 to 0-250 inches Available With or Without Encoder

Specification Summary:

GENERAL

ENVIRONMENTAL



PT5600

Our unique linear-to-rotational, industrial-grade string encoder module mates to virtually any encoder, giving you a cost-effective linear position measurement solution that precisely fits your requirements. The PT5600 takes just minutes to install, fits easily into tight areas, does not require perfectly parallel alignment, and provides reliable and precise position measurements without needing periodic adjustments.

For any high resolution or absolute encoder requirement, the PT5600 delivers the ultimate in flexibility. To order, simply select the measurement range and encoder mounting style—it's that easy! We even supply all the necessary encoder mounting tools and attaching hardware. If you can't find your encoder mounting style or you want us to provide the encoder, please give us a call.

Sample Model Number:

PT5600 - 100 - N34 - FR - F01

Range: 100 inches
measuring cable: .034 nylon-coated stainless
cable exit: front
rotational sensor mounting style: F01 (2.5-in. sq. flange)

Celesco Transducer Products, Inc.

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» Trying to reorder but can't find your existing model number? Please contact factory for help.

Full Stroke Range:

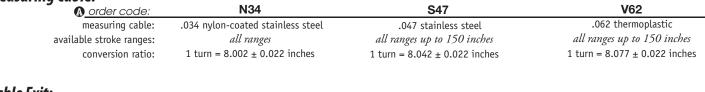
Model Number:

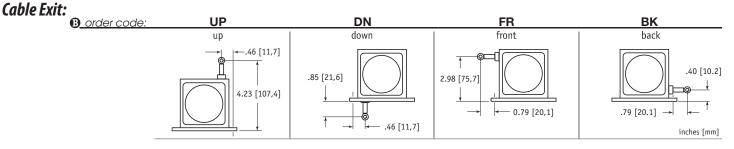
R order code:	50	100	150	200	250
full stroke range, min:	50 in.	100 in.	150 in.	200 in.	250 in.
cable tension (±20%):	41 ounces	41 ounces	41 ounces	21 ounces	21 ounces

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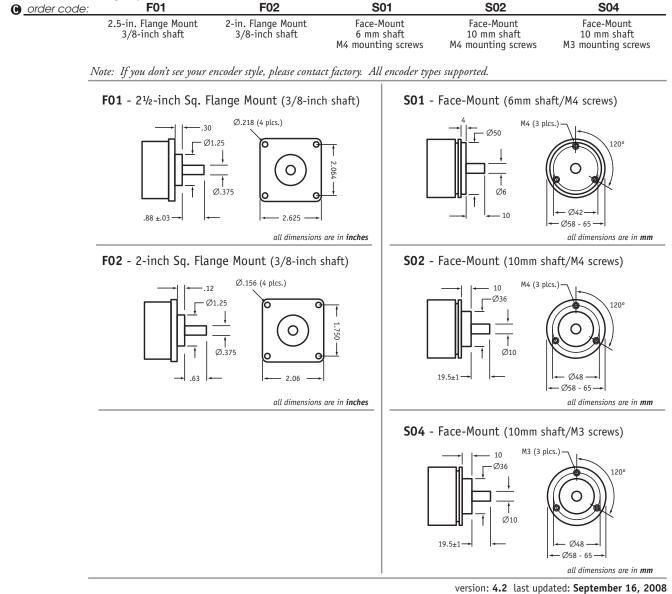
PT5600 • Cable Reel Mates To Virtually Any Encoder

Measuring Cable:





Rotational Sensor Mounting Style:



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